

FRAME STRUCTURE INSTALLATION NOTES

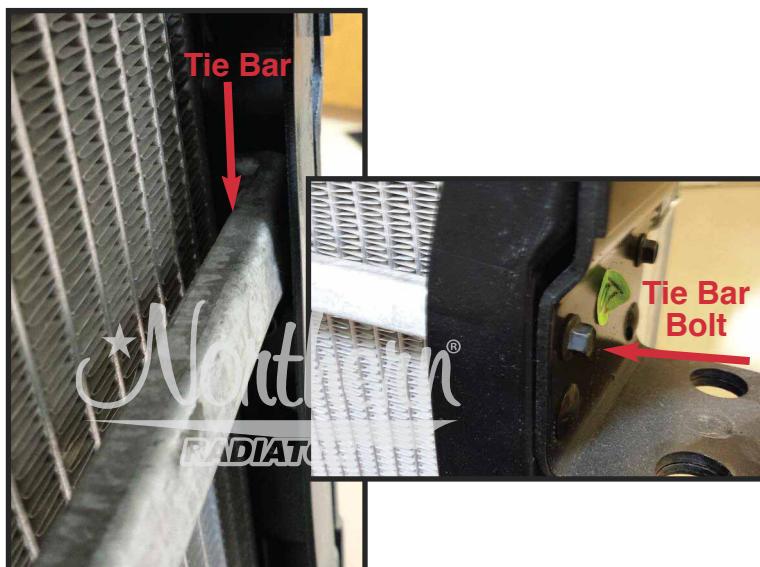
IMPORTANT :: CAUTION

Use extreme care when installing this radiator making sure that the **TIE BAR, BOW TIE BRACKET AND RUBBER ISOLATORS** are replaced in their proper positions.

FAILURE TO INSTALL THE FRAME STRUCTURE CORRECTLY WILL RESULT IN CORE DAMAGE NOT COVERED BY WARRANTY

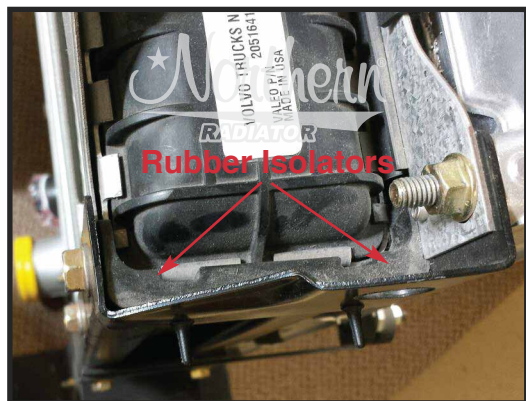
TIE BAR:

Placement of the tie bar is important to keep it from rubbing. DO NOT assemble it flush to the core face (Flipped around on the attachment points) or loose (allowing the part to rotate during operation). This will cause the tie bar to rub a hole in the tubes. Pictures show correct placement of the tie bar, oriented properly away from the core face, with the proper attachment.



RUBBER ISOLATORS:

The upper isolators for the radiator in the picture should be assembled in the structure as shown. If the upper isolators for the radiator are not replaced properly, they will eventually become dislodged, causing the core face to vibrate closer to the tie bar and cause damage.



BOW TIE BRACKET:

The bow tie bracket in the pictures show be assembled behind the structure face as shown.

